

PATENT COOPERATION TREATY

PCT

NOTIFICATION OF ELECTION

(PCT Rule 61.2)

From the INTERNATIONAL BUREAU

To:

Commissioner
 US Department of Commerce
 United States Patent and Trademark
 Office, PCT
 2011 South Clark Place Room
 CP2/5C24
 Arlington, VA 22202
 ETATS-UNIS D'AMERIQUE
 in its capacity as elected Office

Date of mailing (day/month/year) 08 March 2001 (08.03.01)	
International application No. PCT/AU00/00836	Applicant's or agent's file reference 28765WOP00
International filing date (day/month/year) 12 July 2000 (12.07.00)	Priority date (day/month/year) 12 July 1999 (12.07.99)
Applicant MAHON, Peter, John	

1. The designated Office is hereby notified of its election made:

☒ in the demand filed with the International Preliminary Examining Authority on:
12 February 2001 (12.02.01)

☐ in a notice effecting later election filed with the International Bureau on:

2. The election ☒ was

☐ was not

made before the expiration of 19 months from the priority date or, where Rule 32 applies, within the time limit under Rule 32.2(b).

The International Bureau of WIPO 34, chemin des Colombettes 1211 Geneva 20, Switzerland Facsimile No.: (41-22) 740.14.35	Authorized officer Claudio Borton Telephone No.: (41-22) 338.83.38
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PATENT COOPERATION TREATY

PCT

INTERNATIONAL SEARCH REPORT

(PCT Article 18 and Rules 43 and 44)

Applicant's or agent's file reference 28765WOP00	<div style="display: flex; justify-content: space-between;"> <div style="text-align: center;">FOR FURTHER ACTION</div> <div style="font-size: small;">see Notification of Transmittal of International Search Report (Form PCT/ISA/220) as well as, where applicable, item 5 below.</div> </div>
International application No. PCT/AU00/00836	<div style="display: flex; justify-content: space-between;"> <div style="width: 45%;">International filing date (<i>day/month/year</i>) 12 July 2000</div> <div style="width: 50%;">(Earliest) Priority Date (<i>day/month/year</i>) 12 July 1999</div> </div>
Applicant ENERGY STORAGE SYSTEMS PTY LTD et al	

This international search report has been prepared by this International Searching Authority and is transmitted to the applicant according to Article 18. A copy is being transmitted to the International Bureau.

This international search report consists of a total of 3 sheets.

☒ It is also accompanied by a copy of each prior art document cited in this report.

1. Basis of the report

a. With regard to the **language**, the international search was carried out on the basis of the international application in the language in which it was filed, unless otherwise indicated under this item.

☐ the international search was carried out on the basis of a translation of the international application furnished to this Authority (Rule 23.1(b)).

b. With regard to any **nucleotide and/or amino acid sequence** disclosed in the international application, the international search was carried out on the basis of the sequence listing:

☐ contained in the international application in written form.

☐ filed together with the international application in computer readable form.

☐ furnished subsequently to this Authority in written form.

☐ furnished subsequently to this Authority in computer readable form.

☐ the statement that the subsequently furnished written sequence listing does not go beyond the disclosure in the international application as filed has been furnished.

☐ the statement that the information recorded in computer readable form is identical to the written sequence listing has been furnished

2. ☐ Certain claims were found unsearchable (See Box I).

3. ☐ Unity of invention is lacking (See Box II).

4. ~~With regard to the title,~~ ☒ the text is approved as submitted by the applicant.

☐ the text has been established by this Authority to read as follows:

5. With regard to the abstract, ☒ the text is approved as submitted by the applicant

☐ the text has been established, according to Rule 38.2(b), by this Authority as it appears in Box III. The applicant may, within one month from the date of mailing of this international search report, submit comments to this Authority.

6. The figure of the drawings to be published with the abstract is Figure No. 2

☒ as suggested by the applicant.

☐ None of the figures

☐ because the applicant failed to suggest a figure

☐ because this figure better characterizes the invention

INTERNATIONAL SEARCH REPORT

International application No.
PCT/AU00/00836

A. CLASSIFICATION OF SUBJECT MATTER

Int. Cl. ⁷: H01G 17/00

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC: H01G, H01M, H02J 7/34

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

AU: IPC AS ABOVE

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

DWPI, JAPIO, IFIPAT

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	Patent Abstracts of Japan, JP, 11069621 A (HITACHI MAXWELL LTD) 9 March 1999.	1
X	Patent Abstracts of Japan, JP, 10294135 A (HITACHI MAXWELL LTD) 4 November 1998.	1

☐ Further documents are listed in the continuation of Box C ☒ See patent family annex

* Special categories of cited documents:

"A" document defining the general state of the art which is not considered to be of particular relevance
 "E" earlier application or patent but published on or after the international filing date
 "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)
 "O" document referring to an oral disclosure, use, exhibition or other means
 "P" document published prior to the international filing date but later than the priority date claimed

"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
 "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
 "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art
 "&" document member of the same patent family

Date of the actual completion of the international search
18 August 2000

Date of mailing of the international search report

30 AUG 2000

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INTERNATIONAL SEARCH REPORT
Information on patent family members

International application No.
PCT/AU00/00836

This Annex lists the known "A" publication level patent family members relating to the patent documents cited in the above-mentioned international search report. The Australian Patent Office is in no way liable for these particulars which are merely given for the purpose of information.

Patent Document Cited in Search Report		Patent Family Member
JP	11069621	NONE
JP	10294135	NONE
		END OF ANNEX

TENT COOPERATION TREATY

PCT

INTERNATIONAL PRELIMINARY EXAMINATION

(PCT Article 36 and Rule 70)

REC'D 08 JUN 2001

REPORT

WIPO

PCT

Applicant's or agent's file reference 28765wo	FOR FURTHER ACTION	See Notification of Transmittal of International Preliminary Examination Report (Form PCT/IPEA/416).
International Application No. PCT/AU00/00836	International Filing Date (<i>day/month/year</i>) 12 July 2000	Priority Date (<i>day/month/year</i>) 12 July 1999
International Patent Classification (IPC) or national classification and IPC Int. Cl. ⁷ H01G 17/00		
Applicant ENERGY STORAGE SYSTEMS PTY LTD et al		

1. This international preliminary examination report has been prepared by this International Preliminary Examining Authority and is transmitted to the applicant according to Article 36.

2. This REPORT consists of a total of 3 sheets, including this cover sheet.

☐ This report is also accompanied by ANNEXES, i.e., sheets of the description, claims and/or drawings which have been amended and are the basis for this report and/or sheets containing rectifications made before this Authority (see Rule 70.16 and Section 607 of the Administrative Instructions under the PCT).

These annexes consist of a total of sheet(s).

3. This report contains indications relating to the following items:

- | | | |
|------|-------------------------------------|---|
| I | <input checked="" type="checkbox"/> | Basis of the report |
| II | <input type="checkbox"/> | Priority |
| III | <input type="checkbox"/> | Non-establishment of opinion with regard to novelty, inventive step and industrial applicability |
| IV | <input type="checkbox"/> | Lack of unity of invention |
| V | <input checked="" type="checkbox"/> | Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement |
| VI | <input type="checkbox"/> | Certain documents cited |
| VII | <input type="checkbox"/> | Certain defects in the international application |
| VIII | <input type="checkbox"/> | Certain observations on the international application |

Date of submission of the demand 12 February 2001	Date of completion of the report 31 May 2001
Name and mailing address of the IPEA/AU AUSTRALIAN PATENT OFFICE PO BOX 200, WODEN ACT 2606, AUSTRALIA E-mail address: pct@ipaustalia.gov.au Facsimile No. (02) 6285 3929	Authorized Officer F.C. PEARSON Telephone No. (02) 6283

I. Basis of the report

1. With regard to the elements of the international application:*
- ☒ the international application as originally filed.
- ☐ the description, pages , as originally filed,
 pages , filed with the demand,
 pages , received on with the letter of
- ☐ the claims, pages , as originally filed,
 pages , as amended (together with any statement) under Article 19,
 pages , filed with the demand,
 pages , received on with the letter of
- ☐ the drawings, pages , as originally filed,
 pages , filed with the demand,
 pages , received on with the letter of
- ☐ the sequence listing part of the description:
 pages , as originally filed
 pages , filed with the demand
 pages , received on with the letter of
2. With regard to the **language**, all the elements marked above were available or furnished to this Authority in the language in which the international application was filed, unless otherwise indicated under this item.
These elements were available or furnished to this Authority in the following language which is:
- ☐ the language of a translation furnished for the purposes of international search (under Rule 23.1(b)).
- ☐ the language of publication of the international application (under Rule 48.3(b)).
- ☐ the language of the translation furnished for the purposes of international preliminary examination (under Rules 55.2 and/or 55.3).
3. With regard to any **nucleotide and/or amino acid sequence** disclosed in the international application, was on the basis of the sequence listing:
- ☐ contained in the international application in written form.
- ☐ filed together with the international application in computer readable form.
- ☐ furnished subsequently to this Authority in written form.
- ☐ furnished subsequently to this Authority in computer readable form.
- ☐ The statement that the subsequently furnished written sequence listing does not go beyond the disclosure in the international application as filed has been furnished.
- ☐ The statement that the information recorded in computer readable form is identical to the written sequence listing has been furnished
4. ☐ The amendments have resulted in the cancellation of:
- ☐ the description, pages
- ☐ the claims, Nos.
- ☐ the drawings, sheets/fig.
5. ☐ This report has been established as if (some of) the amendments had not been made, since they have been considered to go beyond the disclosure as filed, as indicated in the Supplemental Box (Rule 70.2(c)).**

* Replacement sheets which have been furnished to the receiving Office in response to an invitation under Article 14 are referred to in this report as "originally filed" and are not annexed to this report since they do not contain amendments (Rules 70.16 and 70.17).

** Any replacement sheet containing such amendments must be referred to under item 1 and annexed to this report

V. Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement**1. Statement**

Novelty (N)	Claims 2-40	YES
	Claims 1	NO
Inventive step (IS)	Claims 2-40	YES
	Claims 1	NO
Industrial applicability (IA)	Claims 1-40	YES
	Claims	NO

2. Citations and explanations (Rule 70.7)

Novelty (N) and Inventive Step (IS);

Claim 1 is directed to an energy storage electrochemical device wherein a capacitor is mounted to the housing and is electrically connected in parallel with the electrochemical device. This is disclosed in JP 11069621 and JP 10294135. Therefore claim 1 is not novel or inventive.

Claims 2-20 are appended to claim 1 and add additional inventive features. Therefore claims 2-20 are novel and inventive.

Claim 21 is directed to an energy storage device wherein a capacitor forms part of the housing and is connected to the terminals. This is not found in the prior art and therefore claim 21 and its appended claims 22-33 are novel and inventive.

Claim 34 is independent and has a capacitor inside the housing and in parallel to an electrochemical device. Both supply a current. This is not shown in the prior art and therefore claim 34 and appended claims 35-40 are novel and inventive.

(19) World Intellectual Property Organization
International Bureau



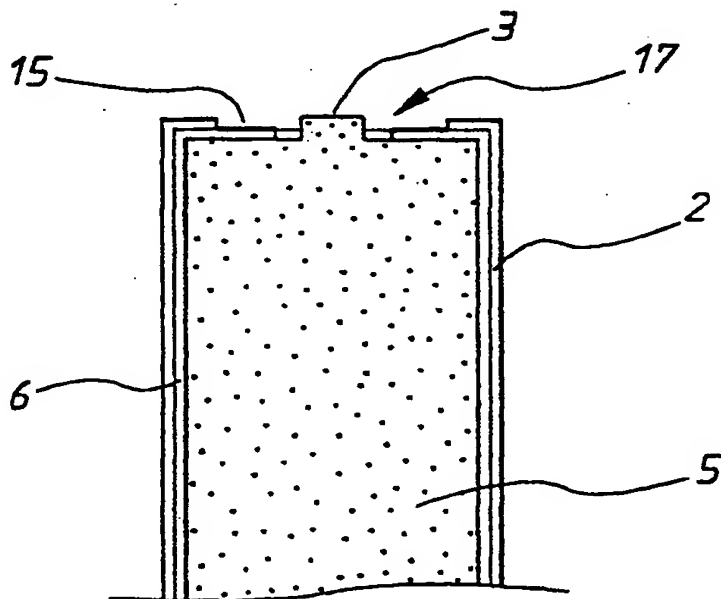
(43) International Publication Date
18 January 2001 (18.01.2001)

PCT

(10) International Publication Number
WO 01/04920 A1

- (51) International Patent Classification⁷: H01G 17/00 (74) Agent: BALDWIN SHELSTON WATERS; 60 Margaret Street, Sydney, NSW 2000 (AU).
- (21) International Application Number: PCT/AU00/00836
- (22) International Filing Date: 12 July 2000 (12.07.2000)
- (25) Filing Language: English
- (26) Publication Language: English
- (30) Priority Data:
PQ 1578 12 July 1999 (12.07.1999) AU
PQ 1602 13 July 1999 (13.07.1999) AU
- (81) Designated States (*national*): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CR, CU, CZ, DE, DK, DM, DZ, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, TZ, UA, UG, US, UZ, VN, YU, ZA, ZW.
- (84) Designated States (*regional*): ARIPO patent (GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GW, ML, MR, NE, SN, TD, TG).
- (71) Applicant (*for all designated States except US*): ENERGY STORAGE SYSTEMS PTY LTD [AU/AU]; Riverside Corporate Park, Building 5, (Gate 4), 105 Delhi Road, North Ryde, NSW 2113 (AU).
- (72) Inventor; and
- (75) Inventor/Applicant (*for US only*): MAHON, Peter, John [AU/AU]; 8/45 Meadow Crescent, Meadowbank, NSW 2114 (AU).
- Published:
— With international search report.
- For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.*

(54) Title: AN ENERGY STORAGE DEVICE



(57) Abstract: An energy storage device (1) includes a cylindrical shrink wrap housing (2) having two opposed metal terminals (3, 4). An electrochemical device in the form of a dry cell alkaline battery (5) is disposed within housing (2) for providing an electrical potential between the terminals. An electric double layer supercapacitor (6) is wrapped around and mounted to housing (2) and connected to terminals (3, 4) in parallel with battery (5).

WO 01/04920 A1

INTERNATIONAL SEARCH REPORT

International application No.
PCT/AU00/00836

A. CLASSIFICATION OF SUBJECT MATTER

Int. CL. ⁷: H01G 17/00

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC: H01G, H01M, H02J 7/34

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched
AU: IPC AS ABOVE

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)
DWPI, JAPIO, IFIPAT

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	Patent Abstracts of Japan, JP, 11069621 A (HITACHI MAXWELL LTD) 9 March 1999.	1
X	Patent Abstracts of Japan, JP, 10294135 A (HITACHI MAXWELL LTD) 4 November 1998.	1

☐ Further documents are listed in the continuation of Box C ☒ See patent family annex

<p>* Special categories of cited documents:</p> <p>"A" document defining the general state of the art which is not considered to be of particular relevance</p> <p>"E" earlier application or patent but published on or after the international filing date</p> <p>"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)</p> <p>"O" document referring to an oral disclosure, use, exhibition or other means</p> <p>"P" document published prior to the international filing date but later than the priority date claimed</p>		<p>"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention</p> <p>"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone</p> <p>"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art</p> <p>"&" document member of the same patent family</p>
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Date of the actual completion of the international search
18 August 2000

Date of mailing of the international search report

30 AUG 2000

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INTERNATIONAL SEARCH REPORT

Information on patent family members

International application No.
PCT/AU00/00836

This Annex lists the known "A" publication level patent family members relating to the patent documents cited in the above-mentioned international search report. The Australian Patent Office is in no way liable for these particulars which are merely given for the purpose of information.

Patent Document Cited in Search Report		Patent Family Member
JP	11069621	NONE
JP	10294135	NONE
END OF ANNEX		

- 1 -

TITLE: AN ENERGY STORAGE DEVICE

The present invention relates to an energy storage device.

The invention has been developed primarily for providing an energy store for portable electrical devices such as mobile telephones and laptop computers and will be described hereinafter with reference to that application. However, the invention is not limited to that particular field of use and is also applicable to other electrical loads including those that are remote from mains supplies or those that have high peak currents and low average currents.

BACKGROUND OF THE INVENTION

10 Dry cell and alkaline batteries, both in primary and secondary form, are used in a wide variety of applications. Primary batteries are once only or disposable batteries, while secondary batteries are rechargeable. Batteries of these kinds are used in mobile and cellular telephones, portable computers, cordless electric power tools, household appliances, cameras, and other mobile devices to name but a few. These form of
15 batteries are preferred as they provide a relatively high energy density and are relatively inexpensive. The latter is of particular importance for primary cells which are, in effect, consumables.

Batteries are either primary and secondary sources and can be either wet or dry cell. Some of the commonly available types are alkaline, Lithium ion, Lithium
20 polymer, Nickel Metal Hydride, Nickel Cadmium or Carbon Zinc. Of the primary batteries, the most common batteries are in the form of cylindrical cells, each of which provides a potential of about 1.5 Volts. A number of such cells are generally connected in series to provide the necessary voltage for the device concerned. These

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cells are specified by size categorisations, which are designated, for example, as N, AAAA, AAA, AA, C and D. Other prismatic forms are also available.

These batteries suffer from several limitations including poor accommodation of wide variations in load currents and a low efficiency at high load currents.

5 Accordingly, in circumstances where a constant load current is drawn, such as in a torch, a battery is an ideal source of energy. However, where varying load currents, and particularly high load currents for high power applications are encountered, the battery life becomes compromised. For example, when a power tool, such as an electric drill, is operating at a constant low current to provide a given torque, the
10 battery is efficiently providing the necessary energy requirements. However, should the operator require a higher torque for a short period, a pulse or surge of power will be required. Although this demand for transitory power is common in many electrical appliances and devices, it is not efficiently provided by a battery. There are a number of strategies that are adopted to overcome this inherent compromise. For the example
15 of the electric drill, it is known to make use of adjustable gearing to provide a wider range of available torque.

Similar problems to that foreshadowed above for the drill arise for other devices whether they are toys, electronic games, mobile or cellular phones, portable or laptop computers or the like. In an attempt to address this limitation it has been
20 known to provide a battery having a slightly lower internal resistance. However, this form of battery design compromises the energy density of the resultant battery.

SUMMARY OF THE INVENTION

It is an object of the present invention to overcome or ameliorate at least one of

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the disadvantages of the prior art, or to provide a useful alternative.

According to a first aspect of the invention there is provided an energy storage device including:

- a housing having two terminals;
- 5 an electrochemical device disposed within the housing for providing an electrical potential between the terminals; and
- a first capacitor mounted to the housing and being electrically connected to the terminals in parallel with the electrochemical device.

Preferably, the capacitor extends about the housing. More preferably, the housing is cylindrical and extends between two opposed axially spaced apart ends, whereby the ends define respective terminals and the capacitor extends about the housing intermediate the ends.

Preferably also, the capacitor is an electric double layer supercapacitor including:

- 15 a capacitor housing;
- a first and a second opposed sheet electrodes disposed within the housing and being respectively electrically connected to the terminals;
- a separator located between the electrodes; and
- an electrolyte intermediate the electrodes for allowing charge to be stored at
- 20 the electrodes.

In a preferred form, the capacitor is flexible and wrapped about the housing. However, in other embodiments, the capacitor is flexible and configured as a tube that

- 4 -

is disposed within the housing. Preferably, in either case, the capacitor is wrapped around the electrochemical device.

Preferably, the electrochemical device is generally cylindrical and extends between two opposed axially spaced apart ends and the first capacitor extends axially
5 away from one of the ends. More preferably, the energy storage device includes a second capacitor which has an aperture for receiving the electrochemical device.

In a preferred form, the aperture receives both the electrochemical device and the first capacitor. More preferably, the second capacitor is tubular and extends about the first capacitor and the electrochemical device.

10 Preferably, the electrochemical device is a battery and the capacitor is an electric double layer supercapacitor. More preferably, the battery is a Li-Ion battery that has a solid electrolyte. Even more preferably, the electrolyte includes a polymer.

Preferably also, the electrochemical device and the capacitor each include a pair of electrodes that are electrically connected to the respective terminals. More
15 preferably, the electrodes are fixedly connected to the respective terminals. However, in some embodiments, at least one of the electrodes of the supercapacitor are selectively electrically isolated from the terminals. In the case of the latter, it is preferred that the energy storage device includes a switch that is electrically disposed between one of the terminals and one of the electrodes of the capacitor for effecting
20 the selective electrical isolation.

The electrochemical device and the capacitor each include a power density and an energy density. Preferably, the energy density of the electrochemical device is

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greater than the energy density of the capacitor and the power density of the electrochemical device is less than the power density of the capacitor.

According to a second aspect of the invention there is provided an energy storage device including:

- 5 a housing having two terminals; and
- a first capacitor forming part of the housing and connected to the terminals.

Preferably, the housing has a form factor corresponding or being related to battery size designations N, AAAA, AAA, AA, C or D.

- More preferably, an electrochemical device is disposed within the housing for
- 10 providing electrical energy to the terminals. More preferably, the electrochemical device extends about the housing.

Preferably also, the housing is cylindrical and extends between two opposed axially spaced apart ends, whereby the ends define respective terminals and the capacitor extends about the housing intermediate the ends.

- 15 Preferably, the capacitor is an electric double layer supercapacitor including:
- a capacitor housing;
- a first and a second opposed sheet electrodes disposed within the housing and being respectively electrically connected to the terminals;
- a separator located between the electrodes; and
- 20 an electrolyte intermediate the electrodes for allowing charge to be stored at the electrodes.

In a preferred form, the capacitor is flexible and wrapped about the housing. However, in other embodiments, the capacitor is flexible and configured as a tube that

- 6 -

is disposed within the housing. Preferably, in either case, the capacitor is wrapped around the electrochemical device.

Preferably also, the electrochemical device is generally cylindrical and extends between two opposed axially spaced apart ends and the first capacitor extends axially
5 away from one of the ends. More preferably, the energy storage device is of hollow construction with an aperture for receiving the electrochemical device. Even more preferably, the aperture receives both the electrochemical device and a second capacitor.

In a preferred form, the first capacitor is tubular and extends about the second
10 capacitor and the electrochemical device.

According to another aspect of the invention there is provided an energy storage device including:

a housing having an interior and an exterior where the interior defines a cavity;
two terminals disposed on or adjacent to the exterior of the housing for
15 electrically engaging with respective terminals of a load that requires a predetermined load current;

an electrochemical device disposed within the cavity and being electrically connected to the terminals for providing a first current to the load; and

a capacitor disposed within the cavity and being electrically connected to the
20 terminals in parallel with the electrochemical device for providing a second current to the load, whereby the first current and the second currents collectively sum to the predetermined load current.

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Preferably, the electrochemical device includes an anode and a cathode that are respectively fixedly electrically connected to the terminals by way of an anode tab and a cathode tab, and the capacitor includes a positive electrode and a negative electrode that are respectively fixedly electrically connected to the terminals by way of a positive electrode tab and a negative electrode tab. More preferably, the terminals extend from the interior to the exterior and the anode tab, the cathode tab, the positive electrode tab, and the negative electrode tab are disposed entirely within the cavity.

In a preferred form, the capacitor is an electric double layer supercapacitor including:

- 10 a capacitor housing;
- a first and a second opposed sheet electrodes disposed within the housing and being respectively electrically connected to the terminals;
- a separator located between the electrodes; and
- an electrolyte intermediate the electrodes for allowing charge to be stored at
- 15 the electrodes.

Preferably, the housing is flexible. More preferably, the energy storage device is flexible. In other embodiments, however, the housing and the electrochemical device are rigid and the capacitor is flexible and packed about the electrochemical device.

20 BRIEF DESCRIPTION OF THE DRAWINGS

Preferred embodiments of the invention will now be described, by way of example only, with reference to the accompanying drawings in which:

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Figure 1 is a schematic perspective view of an energy storage device according to the invention;

Figure 2 is a cross section taken along line 2-2 of Figure 1;

Figure 3 is a schematic plan view of the supercapacitor used in the device of

5 Figure 1, where the supercapacitor is shown in the unwound configuration;

Figure 4 illustrates the supercapacitor of Figure 3 in a wound configuration prior to mounting to the housing;

Figure 5 is a chart illustrating the discharge profile for a prior art battery and an energy storage device according to the present invention;

10 Figure 6 is a schematic sectional view of another device according to the invention;

Figure 7 is a schematic plan view of an alternative supercapacitor;

Figure 8 is a plan view of another energy storage device according to the invention that is for use with a GSM telephone and which includes the supercapacitor
15 of Figure 7; and

Figure 9 is a schematic cross sectional view taken along line 9-9 of Figure 8.

Referring to the drawings, and in particular to Figure 1 and Figure 2, there is illustrated an energy storage device 1. The device includes a cylindrical shrink wrap housing 2 having two opposed metal terminals 3 and 4. An electrochemical device in
20 the form of a dry cell alkaline battery 5 is disposed within housing 2 for providing an electrical potential between the terminals. An electric double layer supercapacitor 6 is wrapped around and mounted to housing 2 and connected to terminals 3 and 4 in parallel with battery 5.

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DETAILED DESCRIPTION OF THE INVENTION

As shown in Figure 3, supercapacitor 6 is formed from two like opposed rectangular aluminium sheet electrodes 10 which are maintained in a spaced apart overlying configuration by an intermediate separator 11. Each electrode includes a coating of activated carbon for providing a high surface area. Moreover, each electrode includes a protruding tab, which are separately numbered 15 and 16. The tabs includes respective central apertures 17 and are configured such that they protrude from opposite edges of the respective sheets.

The elements shown in Figure 3 are placed in a package with only tabs 15 and 16 protruding. An electrolyte is placed in the package before it is sealed. This arrangement is then wound to provide the tubular supercapacitor 6, as best shown in Figure 4. The supercapacitor is hollow and extends axially between a first end 19 and a second opposed end 20. Each of the ends includes an aperture 21.

The internal diameter of the supercapacitor is such as to complementarily receive battery 5, which is inserted through one of apertures 21. Moreover, ends 19 and 21 are axially spaced apart to be co-terminus with the adjacent ends of the battery. That is, supercapacitor 6 provides a sheath into which battery 5 is received. Once so received, tabs 17 and 18 are folded across respective adjacent apertures 21 and welded, soldered or otherwise electrically connected to the battery terminals such that battery 5 and supercapacitor 6 are connected in parallel. In this embodiment use is made of ultrasonic welding. It will be appreciated that the positive terminal of battery 5 includes a detent which is received by and which extends through aperture 17.

- 10 -

Thereafter shrink wrap 2 is applied and device 1 is ready for use. It will be appreciated that device 1, when wound, has a total wall thickness of about 0.2 mm. That is, device 1 only increases the diameter of the battery about which it is disposed by about 0.4 mm.

5 Supercapacitor 6 provides a capacitance of about 0.5 Farads and an esr of 10 milliohms. Accordingly, device 1 offers performance characteristics which are far superior to that of battery 5 alone. That is, in situations where pulse loading of device 1 occurs, a predominance of the energy provided will be from supercapacitor 5. This reduces the pulse load on battery 5 and, as such, allows the battery life to be extended.

10 Moreover, between pulses battery 5 is able to recharge supercapacitor 6. That is, as the internal resistances of batteries are generally higher than the esr or equivalent series resistance of a capacitor or supercapacitor the use of such a capacitor or supercapacitor in parallel with the battery reduces the effective resistance of the resultant energy storage device.

15 Another preferred embodiment of the invention is illustrated in Figures 7, 8 and 9. More particularly, with reference to Figure 8, there is shown an energy storage device 41 including a hard plastics housing 42. Device 41 has two rectangular metal terminals 43 and 44 which are adjacent one another and a bottom edge 45 of the housing. Device 41 is selectively engaged by way of formations 46 and 47 with a

20 GSM telephone (not shown). Moreover, terminal 43 and 44 are located to abut corresponding terminals on the telephone to allow energy transfer to the telephone.

Device 41 includes an electrochemical device in the form of a Li-Ion battery 48 disposed within housing 42 for providing an electrical potential between the terminals.

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Battery 48 includes two electrode tabs 49 which electrically connect the respective positive and negative electrodes of the battery (not shown) to terminals 43 and 44.

A capacitor, in the form of a supercapacitor 50, is mounted internally to housing 42 and is electrically connected to terminals 43 and 44 in parallel with battery 48. That is, supercapacitor 50 includes two electrode tabs 51 that electrically connect the respective electrodes of the supercapacitor to terminals 43 and 44.

In the embodiment shown, tabs 51 are sandwiched between respective tabs 49 and terminal 43 and 44. In some embodiments the actual physical connection between the tabs and the terminals is effected by welding or soldering. In this specific embodiment, however, the connection is effected by ultrasonic welding.

As best shown in Figure 7, Supercapacitor 50 includes two electrodes 52 from which respectively extend tabs 51. The electrodes are generally rectangular and include respective carbon coatings that are opposed with each other. The electrodes are maintained in a fixed spaced apart configuration by a porous separator 53 that is non-conductive. The electrodes and the separator are contained within a sealed plastics laminar package 54 which contains an electrolyte for allowing ionic conduction between the electrodes. Tabs 51 extend from package 54 for connection with terminals 43 and 44, as discussed above.

In this embodiment, supercapacitor 50 is flexible to facilitate its incorporation into housing 42. This also allows supercapacitor 50 to be retro fitted into some existing housings. An example of the construction of such a flexible supercapacitor is disclosed in a copending PCT patent application numbered PCT/AU99/00780, the disclosure of which is included herein by way of cross reference.

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In some embodiments the housing is specifically configured to accommodate a rigid supercapacitor.

Battery 48 includes a solid polymer electrolyte (not shown) which, while providing good energy density, places a severe limitation on the peak current that can be provided by the battery if damage is to be avoided. The combination of battery 48 and supercapacitor 50, however, is selected so that, for the currents loads experienced, they do not suffer this same disadvantage. That is, the low esr of supercapacitor 50 ensures that peak current demand will be substantially supplied by the supercapacitor. That is, supercapacitor 50 is providing an averaging effect on the battery current. In this case the peak battery current will be closer to the average battery current than would be the case in the absence of the supercapacitor.

Based upon the above teaching, it becomes clear that the capacitance of supercapacitor 50 has to be sufficient to provide the energy required by the load in a typical cycle. This will also assist in limiting the peak current of the battery to much less than the peak current demanded by the load.

This embodiment of the invention is particularly advantageous as it makes use of a simple parallel connection and involves no intervening and expensive control circuitry. In some embodiments, however, use is made of a switch (not shown) for selectively electrically isolating at least one of the tabs 51 from the respective terminal of device 41. This switch can be manually operated, although in other embodiments it is electrically operated by way of an IC.

As with many digital devices, the load that a GSM telephones presents to an energy supply device has a pulsed characteristic. This places a severe compromise on

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such a supply that utilises a battery as its only source. That is, the battery has to be designed to achieve a reasonable power density which, in turn, compromises energy density. The present invention, however, limits that compromise.

To better illustrate this, reference is made to Figure 5. The first curve, labelled
5 22, shows the discharge characteristic of three serially connected prior art dry cell primary batteries under a pulse load such as that provided by a GSM mobile telephone. The voltage provided by the batteries is dependent not only upon the remaining energy stored but also on the size and duration of the pulsed load. In addition, the internal resistance of a battery generally increases with decreasing energy
10 stored. Thus there is a threefold effect. Firstly as a result of high power pulses the battery loses energy or capacity due to I^2R energy losses. Secondly, as the energy stored in the battery becomes depleted, the I^2R energy losses increase. Thirdly, the voltage provided at the battery terminals decreases due to the IR drop as a result of the increased internal resistance of the battery, the increasing IR drop with increasing
15 resistance, and the decreasing energy stored.

In the chart of Figure 5, the minimum operating voltage for the particular application is 3 Volts. In so far as the prior art device is concerned this minimum is reached quickly due to the three fold effect mentioned above.

An embodiment of the invention utilising series connected batteries of the same
20 capacity, in parallel combination with respective series connected supercapacitors 6, provides the characteristic illustrated with curve 23. That is, the operational life of this embodiment is greater than that of the prior art as the I^2R losses, the voltage drop at the terminals of the device and the increase in battery internal resistance are less.

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This is a direct result of supercapacitor 6 working in parallel with battery 5 to supply most of the energy required by the individual pulses at the time of the pulse. This, in turn, occurs due to the lower esr and large capacitance of supercapacitor 6 and the quantum of the energy drawn with each pulse. Due to the lower esr of supercapacitor 5 6 the voltage drop across the energy storage device during the pulse is small and certainly less than that suffered by the prior art device illustrated in curve 22.

As the internal resistance of the battery is not now of such concern, the battery is configured for maximum energy density rather than maximum power density. The supercapacitor accommodates the power requirements of the load which allows the 10 battery to be designed for maximum energy density. This combination also provides an extended life for the preferred embodiments in comparison to corresponding prior art devices.

In another embodiment, illustrated in Figure 6 where corresponding features are denoted by corresponding reference numerals, a device 30 includes an electrolytic 15 capacitor 31. This additional capacitor extends axially away from one end of battery 5 and is sheathed within supercapacitor 6. Capacitor 31 is connected in parallel with both battery 5 and supercapacitor 6. While capacitor 31 has a much smaller capacitance and similar or smaller esr to supercapacitor 6, it allows device 30 to accommodate extremely high frequency pulses without compromising the life of the 20 battery.

Preferably, the external dimensions of device 30 correspond with the external dimensions of a prior art battery. For example, in one embodiment, device 30 has

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external dimensions of a AA battery, although the battery 5 utilised within the device is an AAA cell.

In other embodiments, supercapacitor 6 is disposed wholly within the existing housing of the battery. In other embodiments, battery 5 and capacitor 31 are utilised without supercapacitor 6.

Although the supercapacitor and battery are shown as a single unit, they are, in some cases, separately obtained and combined by the user. Particularly in the Figure 1 embodiment, the supercapacitor can be retro fitted to an existing battery, whether or not that is a primary or a secondary cell.

10 The embodiments of the invention are particularly advantageously applied to pulsed load applications. Preferably, the esr and capacitance of the capacitor or supercapacitor used in parallel with the battery are selected based upon the characteristics of the load. Accordingly, while general purpose devices are also constructed, the invention allows economical tailoring of energy storage devices to
15 load specific applications.

The use of a supercapacitor that is flexible has a number of advantages. For example, in some embodiments, the supercapacitor is combined in an existing housing with an existing rigid electrochemical cell. That is, the flexible nature of the supercapacitor allows it to be folded and/or wrapped about the electrochemical cell
20 and to fill any available space in the housing rather than having to have a purpose specific space made available for it. Accordingly, cost and capital savings can be realised. In other embodiments, however, specific packaging is produced.

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Another example of the benefits of the flexible packaging is obtained in those embodiments which also utilise flexible battery packaging, such as has been achieved with Li-Ion batteries that have solid polymer electrolytes. That is, the flexible packaging for the two different energy storage components can be selected to be
5 similar, and in some cases, the same. Moreover, the common problem of electrolyte contamination is minimised as only one pair of terminals emerges from the package rather than two separate pairs as would be the case with separate packages. That is, the point of ingress of contaminants is greatest about the point of bonding between the terminals and the packaging.

10 The preferred embodiments of the invention that have been described above offer respective unitary energy storage devices that combines at least two different device types. These combinations provide:

- Improved energy supply characteristics, particularly to pulsed loads;
- Improved run-times for the electrical device, which is of considerable significance
15 to portable devices such as mobile telephones and laptop computers;
- Peak current limiting for the battery - which extends battery lifetime and prevents damage to the battery;
- A single package for two separate types of storage devices, which adds considerable convenience to users of portable devices; and
20 • A combination of storage devices that will compatibly interact during both charge and discharge cycles.

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Although the invention has been described with reference to specific examples it will be appreciated by those skilled in the art that it may be embodied in many other forms.

CLAIMS:-

1. An energy storage device including:
a housing having two terminals;
an electrochemical device disposed within the housing for providing an electrical
5 potential between the terminals; and
a first capacitor mounted to the housing and being electrically connected to the
terminals in parallel with the electrochemical device.
2. An energy storage device according to claim 1 wherein the capacitor extends
about the housing.
- 10 3. An energy storage device according to claim 2 wherein the housing is cylindrical
and extends between two opposed axially spaced apart ends, whereby the ends define
respective terminals and the capacitor extends about the housing intermediate the ends.
4. An energy storage device according to claim 1 wherein the capacitor is an electric
double layer supercapacitor including:
15 a capacitor housing;
a first and a second opposed sheet electrodes disposed within the housing and
being respectively electrically connected to the terminals;
a separator located between the electrodes; and
an electrolyte intermediate the electrodes for allowing charge to be stored at the
20 electrodes.
5. An energy storage device according to claim 1 wherein the capacitor is flexible
and wrapped about the housing.

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6. An energy storage device according to claim 1 wherein the capacitor is flexible and configured as a tube that is disposed within the housing.
7. An energy storage device according to claim 1 wherein the capacitor is wrapped around the electrochemical device.
- 5 8. An energy storage device according to claim 1 wherein the electrochemical device is generally cylindrical and extends between two opposed axially spaced apart ends and the first capacitor extends axially away from one of the ends.
9. An energy storage device according to claim 8 including a second capacitor which has an aperture for receiving the electrochemical device.
- 10 10. An energy storage device according to claim 9 wherein the aperture receives both the electrochemical device and the first capacitor.
11. An energy storage device according to claim 9 wherein the second capacitor is tubular and extends about the first capacitor and the electrochemical device.
12. An energy storage device according to claim 1 wherein the electrochemical
- 15 device is a battery and the capacitor is an electric double layer supercapacitor.
13. An energy storage device according to claim 12 wherein the battery is a Li-Ion battery.
14. An energy storage device according to claim 13 wherein the Li-Ion battery includes a solid electrolyte.
- 20 15. An energy storage device according to claim 14 wherein the electrolyte includes a polymer.

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16. An energy storage device according to claim 1 wherein the electrochemical device and the capacitor each include a pair of electrodes that are electrically connected to the respective terminals.
17. An energy storage device according to claim 16 wherein the electrodes are
5 fixedly connected to the respective terminals.
18. An energy storage device according to claim 16 wherein at least one of the electrodes of the supercapacitor are selectively electrically isolated from the terminals.
19. An energy storage device according to claim 18 including a switch that is electrically disposed between one of the terminals and one of the electrodes of the
10 capacitor for effecting the selective electrical isolation.
20. An energy storage device according to claim 1 wherein the electrochemical device and the capacitor each include a power density and an energy density, wherein the energy density of the electrochemical device is greater than the energy density of the capacitor and the power density of the electrochemical device is less than the power
15 density of the capacitor.
21. An energy storage device including:
a housing having two terminals; and
a first capacitor forming part of the housing and connected to the terminals.
22. An energy storage device according to claim 21 wherein the housing has a form
20 factor corresponding or being related to battery size designations N, AAAA, AAA, AA, C or D.
23. An energy storage device according to claim 21 wherein an electrochemical device is disposed within the housing for providing electrical energy to the terminals.



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24. An energy storage device according to claim 21 wherein the device extends about the housing.
25. An energy storage device according to claim 21 wherein the housing is cylindrical and extends between two opposed axially spaced apart ends, whereby the
5 ends define respective terminals and the capacitor extends about the housing intermediate the ends.
26. An energy storage device according to claim 21 wherein the capacitor is an electric double layer supercapacitor including:
- a capacitor housing;
 - 10 a first and a second opposed sheet electrodes disposed within the housing and being respectively electrically connected to the terminals;
 - a separator located between the electrodes; and
 - an electrolyte intermediate for allowing charge transfer between the electrodes.
27. An energy storage device according to claim 21 wherein the capacitor is flexible
15 and wrapped about the housing.
28. An energy storage device according to claim 21 wherein the capacitor is flexible and configured as a tube that is disposed within the housing.
29. An energy storage device according to claim 21 wherein the capacitor is wrapped around the electrochemical device.
- 20 30. An energy storage device according to claim 21 wherein the electrochemical device is generally cylindrical and extends between two opposed axially spaced apart ends and the first capacitor extends axially away from one of the ends.



31. An energy storage device according to claim 21 wherein the energy storage device is of hollow construction with an aperture for receiving the electrochemical device.

32. An energy storage device according to claim 31 wherein the aperture receives
5 both the electrochemical device and a second capacitor.

33. An energy storage device according to claim 32 wherein the first capacitor is tubular and extends about the second capacitor and the electrochemical device.

34. An energy storage device including:
a housing having an interior and an exterior where the interior defines a cavity;
10 two terminals disposed on or adjacent to the exterior of the housing for electrically engaging with respective terminals of a load that requires a predetermined load current;

an electrochemical device disposed within the cavity and being electrically connected to the terminals for providing a first current to the load; and

15 a capacitor disposed within the cavity and being electrically connected to the terminals in parallel with the electrochemical device for providing a second current to the load, whereby the first current and the second currents collectively sum to the predetermined load current.

35. An energy storage device according to claim 34 wherein the electrochemical
20 device includes an anode and a cathode that are respectively fixedly electrically connected to the terminals by way of an anode tab and a cathode tab, and the capacitor includes a positive electrode and a negative electrode that are respectively fixedly

electrically connected to the terminals by way of a positive electrode tab and a negative electrode tab.

36. An energy storage device according to claim 35 wherein the terminals extend from the interior to the exterior and the anode tab, the cathode tab, the positive electrode tab, and the negative electrode tab are disposed entirely within the cavity.

37. An energy storage device according to claim 34 wherein the capacitor is an electric double layer supercapacitor including:

a capacitor housing;

a first and a second opposed sheet electrodes disposed within the housing and

10 being respectively electrically connected to the terminals;

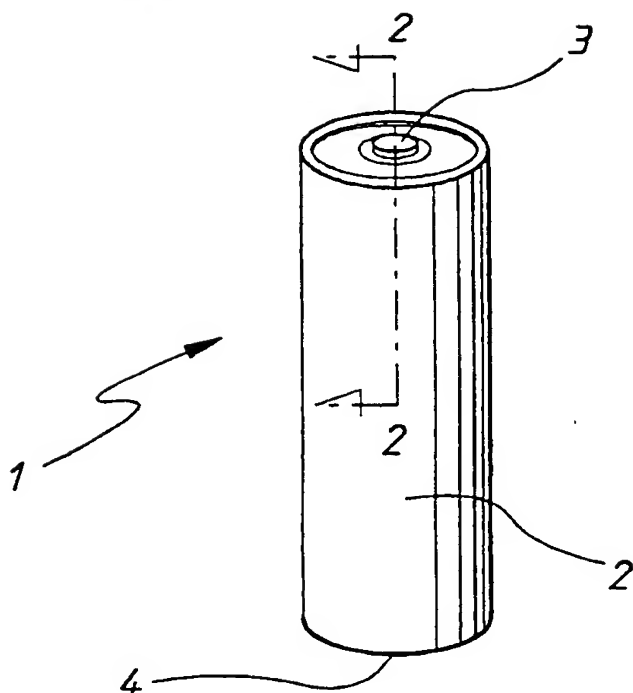
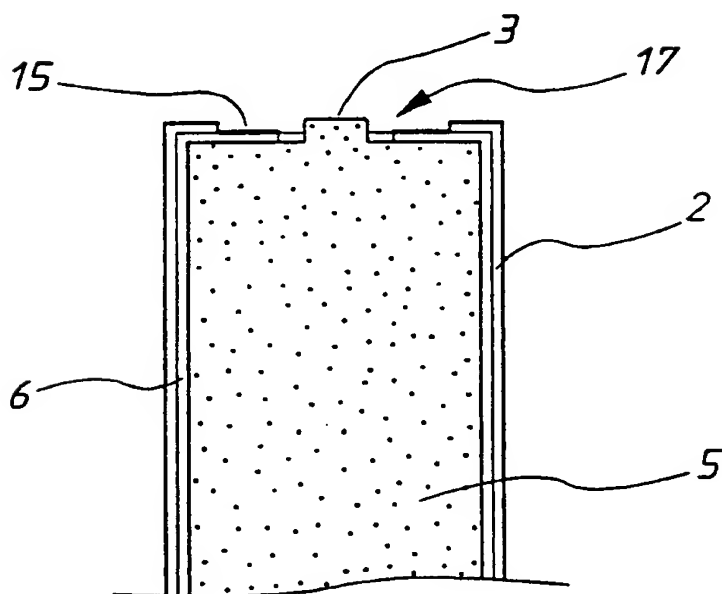
a separator located between the electrodes; and

an electrolyte intermediate for allowing charge transfer between the electrodes.

38. An energy storage device according to claim 36 wherein the housing is flexible.

39. An energy storage device according to claim 38 wherein the energy storage
15 device is flexible.

40. An energy storage device according to claim 36 wherein the housing and the electrochemical device are rigid and the capacitor is flexible and packed about the electrochemical device.

FIG. 1FIG. 2

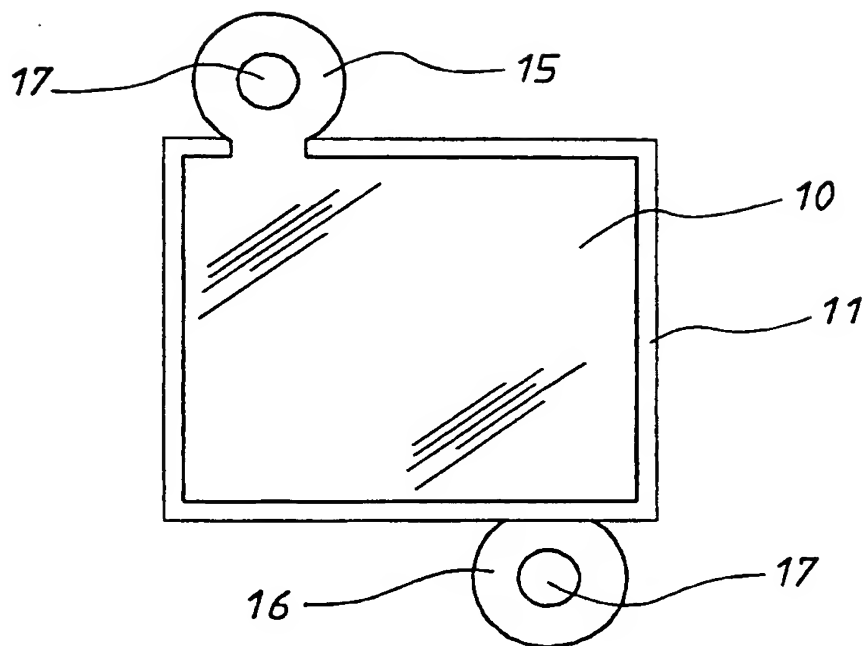


FIG. 3

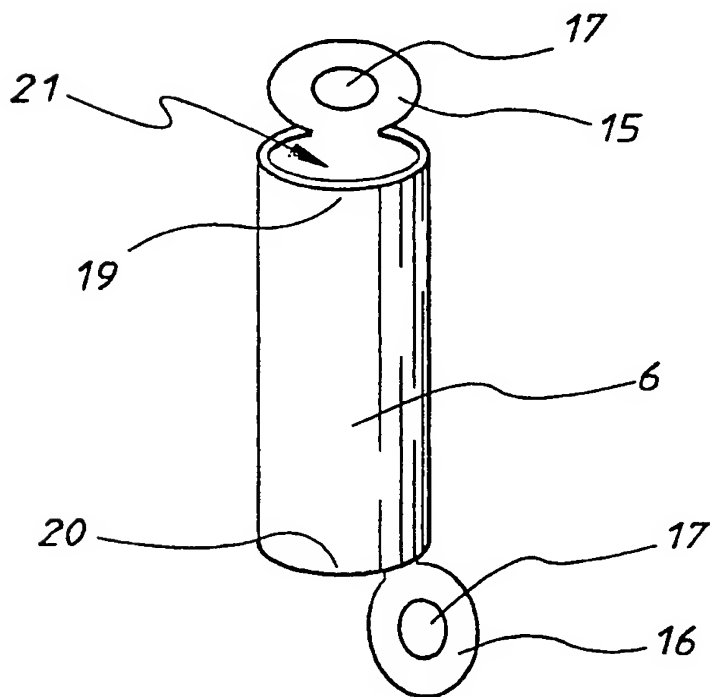
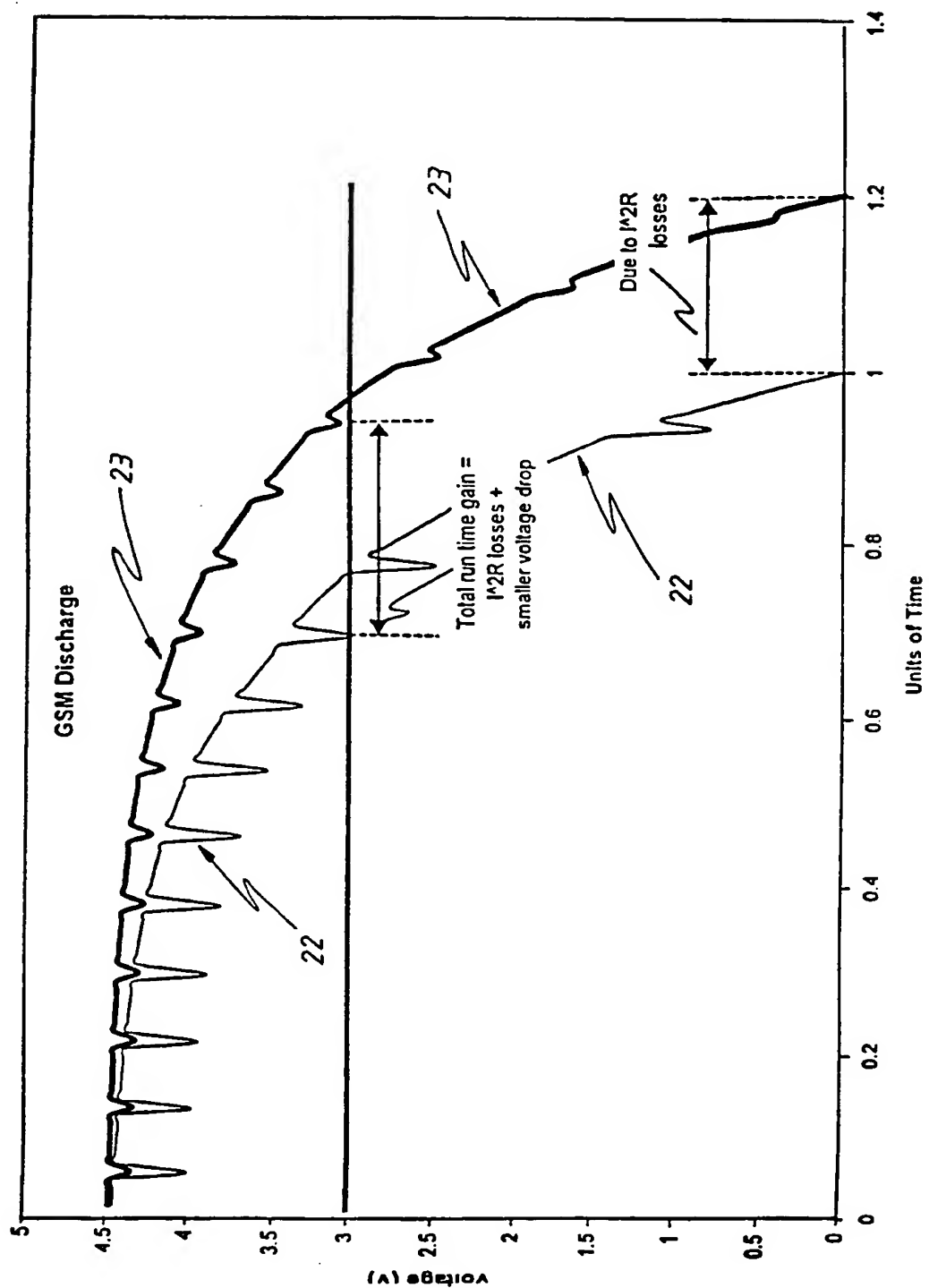


FIG. 4

FIG. 5

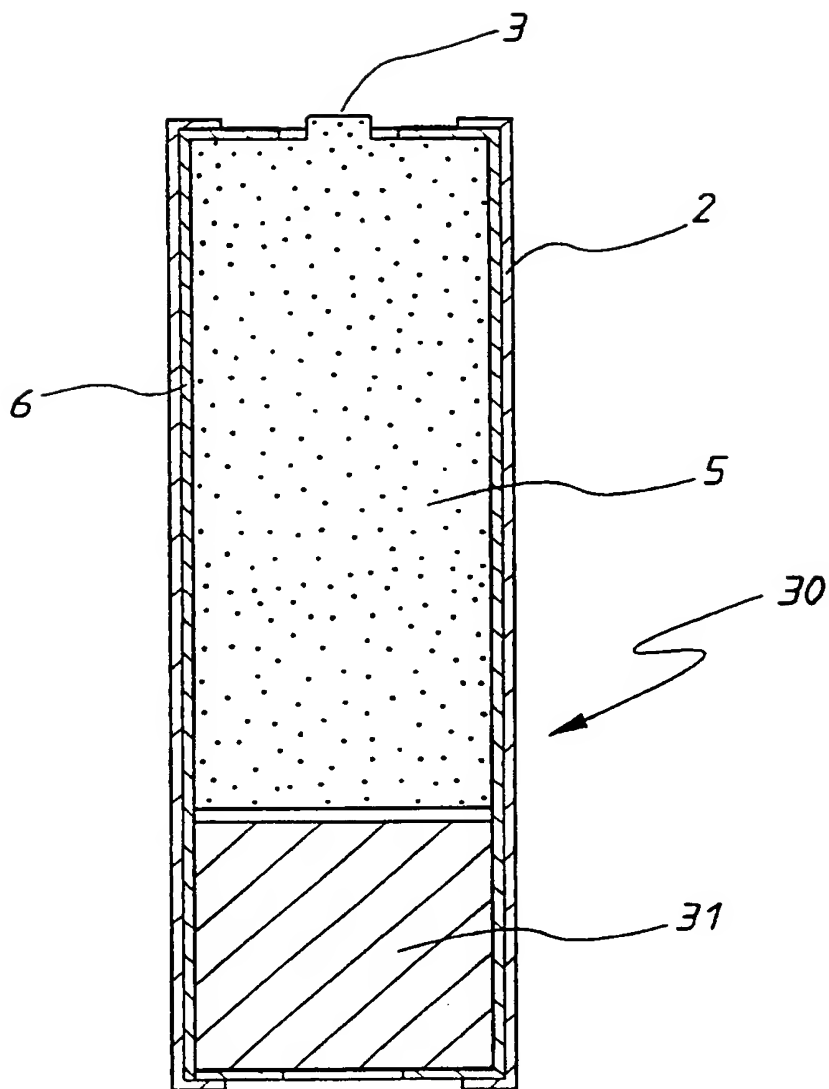
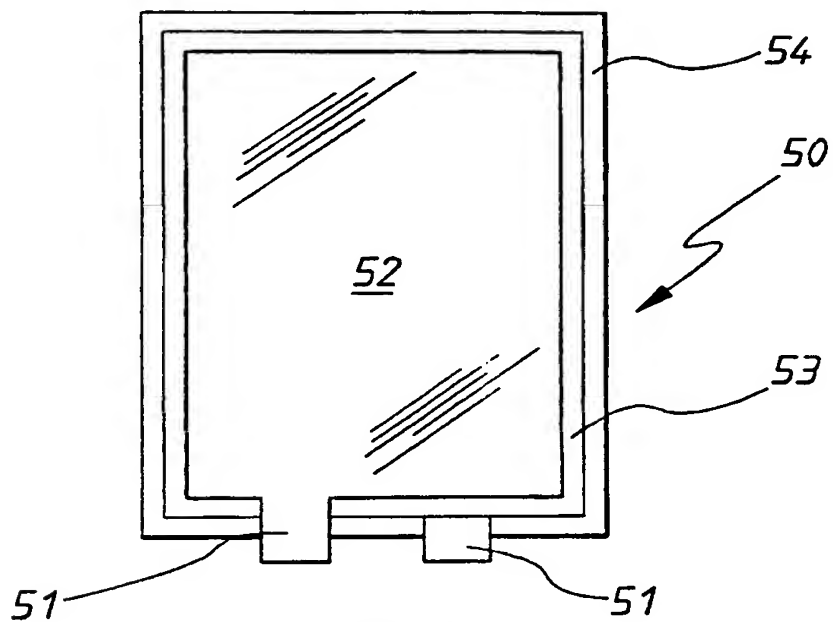
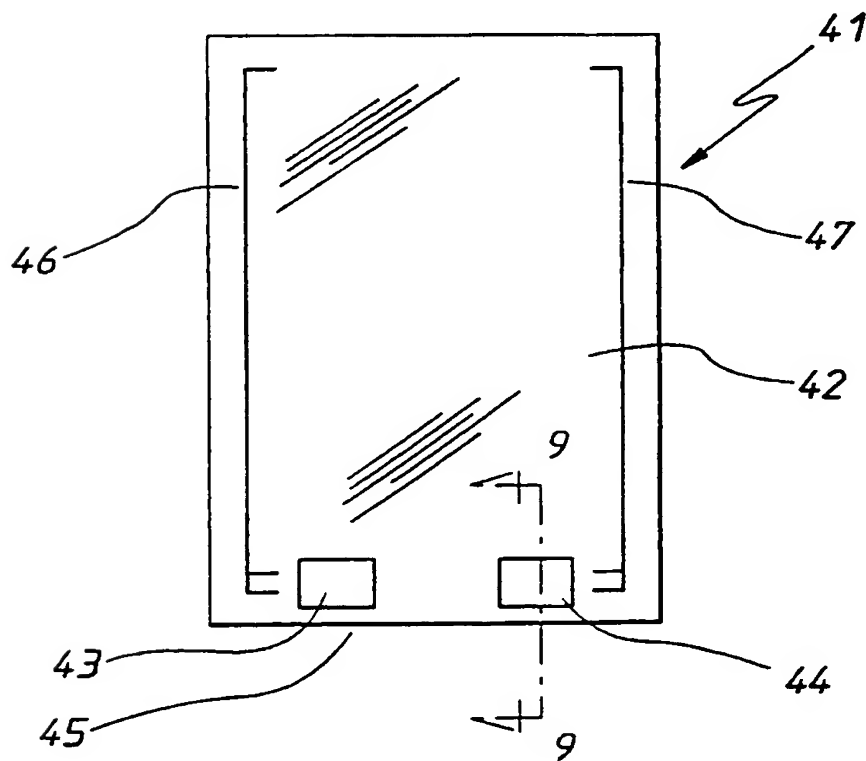


FIG.6

FIG. 7FIG. 8

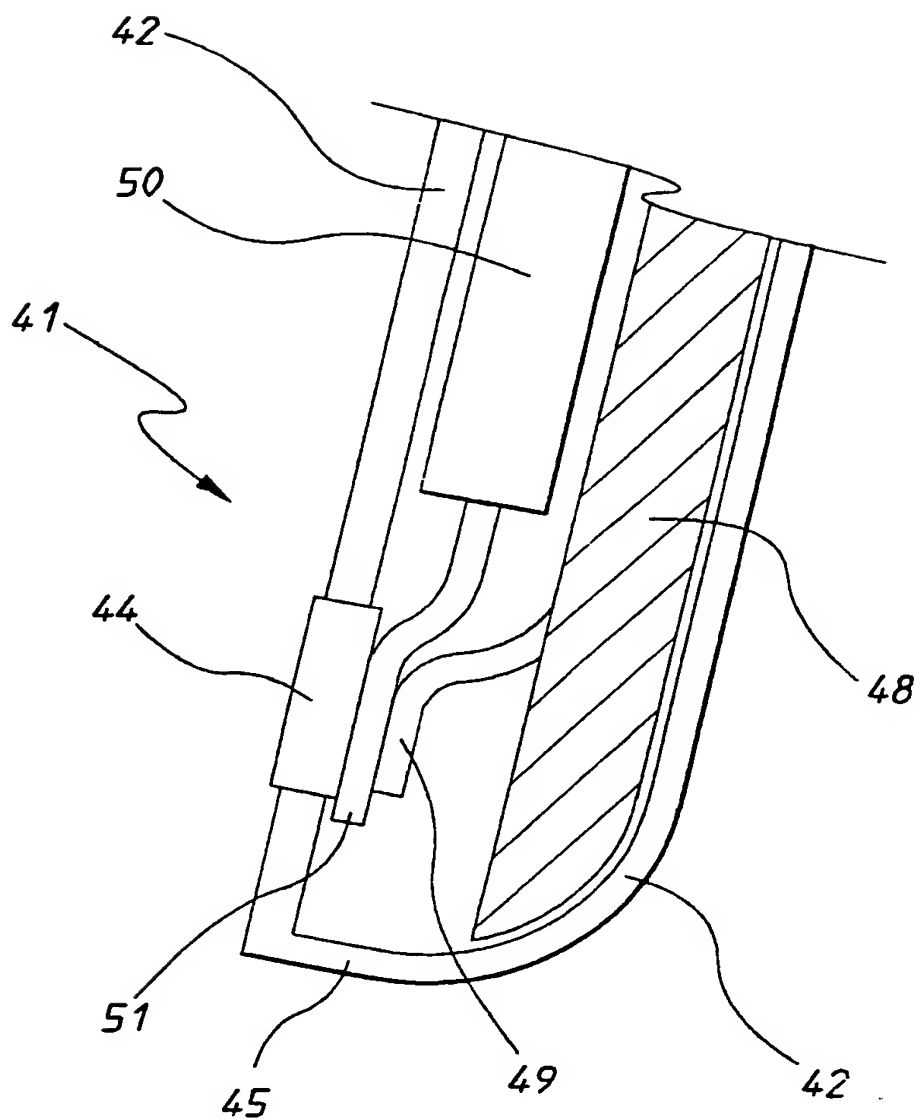


FIG. 9

INTERNATIONAL SEARCH REPORT

International application No.

PCT/AU00/00836

A. CLASSIFICATION OF SUBJECT MATTER		
Int. Cl. ⁷ : H01G 17/00		
According to International Patent Classification (IPC) or to both national classification and IPC		
B. FIELDS SEARCHED		
Minimum documentation searched (classification system followed by classification symbols) IPC: H01G, H01M, H02J 7/34		
Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched AU: IPC AS ABOVE		
Electronic data base consulted during the international search (name of data base and, where practicable, search terms used) DWPI, JAPIO, IFIPAT		
C. DOCUMENTS CONSIDERED TO BE RELEVANT		
Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	Patent Abstracts of Japan, JP, 11069621 A (HITACHI MAXWELL LTD) 9 March 1999.	1
X	Patent Abstracts of Japan, JP, 10294135 A (HITACHI MAXWELL LTD) 4 November 1998.	1
<input type="checkbox"/> Further documents are listed in the continuation of Box C <input checked="" type="checkbox"/> See patent family annex		
<p>* Special categories of cited documents:</p> <p>"A" document defining the general state of the art which is not considered to be of particular relevance</p> <p>"E" earlier application or patent but published on or after the international filing date</p> <p>"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)</p> <p>"O" document referring to an oral disclosure, use, exhibition or other means</p> <p>"P" document published prior to the international filing date but later than the priority date claimed</p> <p>"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention</p> <p>"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone</p> <p>"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art</p> <p>"&" document member of the same patent family</p>		
Date of the actual completion of the international search 18 August 2000		Date of mailing of the international search report 30 AUG 2000
Name and mailing address of the ISA/AU AUSTRALIAN PATENT OFFICE PO BOX 200, WODEN ACT 2606, AUSTRALIA E-mail address: pct@ipaaustralia.gov.au Facsimile No. (02) 6285 3929		Authorized officer F.C. PEARSON Telephone No : (02) 6283 2195

INTERNATIONAL SEARCH REPORT

Information on patent family members

International application No.
PCT/AU00/00836

This Annex lists the known "A" publication level patent family members relating to the patent documents cited in the above-mentioned international search report. The Australian Patent Office is in no way liable for these particulars which are merely given for the purpose of information.

Patent Document Cited in Search Report		Patent Family Member
JP	11069621	NONE
JP	10294135	NONE
END OF ANNEX		